



ANPQP - PACKAGING SPECIFICATION

		Part number	er: n:	3430										2-May-18	
General Data	Part Number,	Purchasing Co	Address												
	description	,													
	aesemperom	Fax: e-mail:					F	ax:						Ecological ind	
Weight and										held co	ntaine	er (HHC)	only if	apply	
dimensions	I Maight disconcios		Width(m	m) Heig	ht(mm)	Weight(kg)		SNP	/ HHC	Lenght(mm) \	Vidth(mm)	Height(mn	n) Volume (m	
unnensions	Weight, dimension,	572.5	190		190	3.63	X KD part		12	121	.9	1143	1270	1.770	
	material, volume	Pieces per car	r Units	s per year	r Par	rt finished Co	omposition or natur	e HHC / I	ayer Ne	t wt.(kg)	Tare w	t.(kg) Gross	wt.(kg)		
		2	48	88,000		paint	Metal	1		43.56	4	7 90).56		
Components and	r							CNI							
specifications	Type of packaging	tray	Offic Cost						***************************************						
	and quantity per	COVER BASE					4 1		_						
	module	DASE		+ -	INL	TORNADEL	4 1	Layers			1				
	module	Return code	Return	able pa				4						0.03080	
		Min return q'ty				Nesting	Strainight wan	Level	SNP /	Pkg. c			e Customer p	lant 2 Adpt. date	
		Lenght(mm)	Width(m	m) Hoic	ht(mm)	Woight(kg)	Return ratio	HHC Layer 1	12 12						
		1219	1143		1270	47	′1:1	Layer 2	24	ı i			-		
		1219	1143			aging quantit	1	Layer 3	36 48						
Days of circuit	Days for the circuit	Process	Pallet	Lid R		ndheld ctnr	Fleet days	Layer 5	70						
Days of circuit	of the returnable	at supplier in transit	108 72			431 287	1.5	Layer 6 Layer 7							
	packaging	at warehouse	144	· ·		575	2	Layer 8							
	раскадиту	in return security stock	72 79			287 316	1 1.1	Layer 9 Layer 10							
				948	0	1896	6.6	Layer 11							
Packaging style	Packaging	Plastic box	on nallot	Pacl	kaging	style pecial rack		Layer 12 Layer 13							
rackaging style	rackaging	Bulk contair				ther		Layer 14							
		Vacuum for	m on pall	let	Modu	ıle expected li	fe	Layer 15 Layer 16							
	,			Storage	e and S	Shipping		Layer 15	Loca	l custon	ner pa	ckaging ı	equirem	ents	
Logistics route	Specifications of the	Max q'ty of sta		.a.rabaaa		in trans	onart [Packaging i	s a key eleme (Release A	ent in Nissan authorization	Mexicana Number)	material logistic	s program. Pa	irts ordering system v multiples of approv	
	route:	at warehouse in transport Manufacturing Plant:						issue RAN (Releas Authorization Number) order quantities based on multiples of app aekaging, and approximating to production requirements. Coals its oadopt the properly packaging and approximating to production requirements. Coals its oadopt the properly packaging each part in order to has the best cost practice in to suply chain, minimize in-plant inventor improve lineside conditions while utilizing environmentally sound materials for pack. Requirements are listed below for developing acceptable packaging types. For further direcceptions to above requirements, consult Packaging and Label Guideline Book or MNX pack.						properly packaging in-plant inventory a	
														s. For further directi	
	-Type of transportation	Custome		JLY PACKA	ging Kett	AGS	AGS	engineer. (1) Parts	packed in h	nand held o	artons/cor	tainers must	not exceed 4	0 lb. (2) Hand he	
	-EXW/CIF	Distance Transit ti		ner plt:				pallets mus	t be stretch v	vrapped. (4)	All mechar	ixed pallet loads nically handled l	oads must hav	sed as required. (3)	
	-Frequency		Trar	nsport Me	thod:	Terres	tre	identification	shall be in a	accordance to	Nissan's		dentification la	bel standards (AIAG to regional goverme	
	-Location of the	Transportation Transport Cost / Part: details Commercial Term: EXW							lieve supplier	r of responsi	bility as s	hipper for mee	ing carrier reg	of submitted packagi gulations and providi	
	factory	details Commercial Term: EXW Delivery Frequency: Empty Return Freq:						direction pri	adequate protection for the contents of the packaging, (9) A packaging trial may be direction prior to part functional trial. (10) Any packaging problem notification minext 72 hrs. and a definitive solution up to 5 days after notification must be informed.					must be attend with	
								packaging of approval.	hange is pro	posed, a nev	v "PACKA	GING SPECIFI	CATION" form	must be submitted f	
Supplier sign	Sign per department	Waste mate	rial wai	aht(ka)	Р	aper	Cardboard	Plast	ic	Foai	n	Woo	ıd	Others	
	from supplier	Supplier sign of			Project	t leader Pur	rch./Sales Lo	gistics	Qual	ity	Enginee	ring [Design	Production	
	пош зиррпеі	Supplier sign o		Name		ricauei Pui	Citi, Jaies LO	gistics	Qual	icy	Liiginee	ing L	, csigii	Froduction	
			S	ignature Date											
Nissan sign	Sign per Nissan	RENAULT /		l (intern	1	only)									
		Project Lead	der Nar Nar						Signa Signa				Date Date		
	departments		Nar						Signa				Date		

Name, code, address, the supplier and project contact

SNPi, dimensions and weight SNPe, dimensions and weight Packaging specifications

Breakdown of pieces per layer Quantity of pieces per layer and release date





Adpt. date

2-May-18

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543026LB0A-543036LB04 ZF Suspension Technology GDL Supplier code Front, side, top & iso

Digital simulation of packaging proposal

Drawing

Accommodation of the part inside the package

Proposal of the packaging module Complete view

Place Tray kit parts to the end of paiting line load parts tray per tray place lebel ID Remove tray kit from painting line move the kit tray to warehouse

Piston Rod

Hose Bracket

Max unit load handling method (illustration and brief narrative)

release the belt

Hand held handling method (illustration and brief narrative)



remove cover and 4 trays the last tray need to be joint with the base start to complete the tray with the parts once finish the first tray, repet the step four Complete 4 trays Once Finish all trays, close kit with the plastic cover

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Supplier sign off (manager level)		Project leader	Purch./Sales	Logistics	Quality	Engineering	Design	Production
Name		0	0	0 abraham luna		0	0	0
	Signature							
Date		0-Jan-00	0-Jan-00	2-M ay-16	0-Jan-00	0-Jan-00	0-Jan-00	0-Jan-00
RENAULT / NISSAN (internal use only)								
Project Leader	Name		0		Signature		Date	0-Jan-00
	Name		0		Signature		Date	0-Jan-00
	Name		0		Signature		Date	0-Jan-00

															Annex
Generic part numb	er:				5	Supplie	r name							Adp	t. date
Part description:	***************************************					Supplie	r code								
						Address									
Purchasing Contact														Mod	lel code
Buyer:						Contact	name:							l	
Phone:						Phone:								Foots	
Fax: e-mail:						Fax: e-mail:								Ecolog	gical index
e man.			GE	NERIC P				N LIST	г						
Part Number							S	SNP							
Prefix	T	Suffix	PPC	Inter	nal	Qty	External	Qty	Com	ponents	Qty	Interna	al Ext	ernal	RAN
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PRIMEROS 5 DIG	ULTI	MOS 5 DIG													
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Totals															
		Paper		Cardboar	d	P	lastic		Foar	n		Wood		Ot	hers
Waste material wei		0		0.24			0		0			0			0
Supplier sign off (mana			er Pur	h./Sales	Lo	gistics	Q	uality		Enginee	ring	Des	sign	Pro	duction
S	Name ignature											<del> </del>		<del> </del>	
	Date	2										<del> </del>			
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Project Leader Nar								natur					Date	-	
Nar Nar								natun					Date	-	